



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASME SB-148 Grade C

Standard Specification for Aluminum-Bronze Sand Casting

Group - Non-Ferrous Copper Alloy

Sub Group - ASME SB-148 Aluminum-Bronze Sand Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	10.000 - 11.500	As-Cast or Solution Annealing or Annealing	
Iron	Fe %	3.000 - 5.000		
Manganese	Mn %	0.500 max.		
Ni + Co	Ni% + Co%	1.500 max.		
Copper	Cu %	83.000 min.		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	515 - 620
			Yield Strength in Mpa	205 - 310
			Elongation in %	6 - 12
			Reduction of Area in %	-
			Hardness in HB	150 - 190
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
C95400	UNS	USA	Rod, Bar, Tube and Shapes
B66 C95400	ASTM	USA	Casting
B148 C95400	ASTM	USA	Casting
SB-148 C95400	ASME	USA	Casting
CA954	SAE	USA	Casting
C95400	SAE	USA	Casting
C95400	AS	Australia	Ingot and Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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